Dart Aerospace Ltd. Thursday, 2/14/2008 10:57:39 AM Kim Johnston ⊌∕ÎUser: **Process Sheet** : LOCK HANDLE **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 37431 : 10596 **Estimate Number** : D2366 P.O. Number Part Number D2366 REV C : 2/14/2008 S.O. No. : **Drawing Number** This Issue : NC : N/A Prsht Rev. Project Number : // : SMALL /MED FAB : C First Issue Type **Drawing Revision** : 36576 Previous Run Material Due Date : 2/28/2008 Qty: 12 Um: Each Written By Checked & Approved By Reformat EC : Est. 00.05.04 Comment В Est Rev:C Now on Waterjet 07-04-20 JLM **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 10 M304S20GA 304/316 .040 Sheet Comment: Qty.: 0.0183 sf(s)/Unit Total: 0.2192 sf(s) 304/316 .040 Sheet 106748 WATER JET 2.0 FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg 2366 Dwg Rev: \_\_\_\_\_\_\_ Prog Rev:\_\_\_ 2-Deburr if necessary 3.0 QC2 COME OFF MACHIN B8-2-2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK , C Comment: SECOND CHECK 5.0 SMALL FAB SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and stock

W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	_ PAR #:	Fault Category:	NCR: Yes No DQA:	Date: 08/02/26
			QA: N/C Closed:	Date:

NCR:		•	WORK OR	DER NON-CONFORMANC	E (NCR)						
		Description of NC		Corrective Action Section B	Verification	AI					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
						1					
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NOTE: Date & initial all entries

Thursday, 2/14/2008 10:57:39 AM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: LOCK HANDLE Job Number: 37431 Part Number: D2366 Job Number: Seq. #: Machine Or Operation: Description: PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 30 7.0 Comment: FINAL INSPECTION/W/O RELEASE 20180 = 2008/2/25 Job Completion

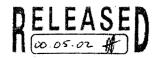
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W/O:			WC	ORK ORDER CHANGES	<b>,</b>				<del></del>
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cated	norv:	ICR: Yes	No DO	A:	Date:	
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		Description of NC		Corrective Action Section E		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign a	& Sect	ion C	Chief Eng	QC Inspector
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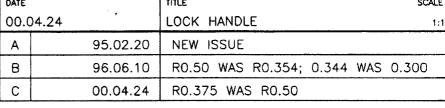
NOTE: Date & initial all entries

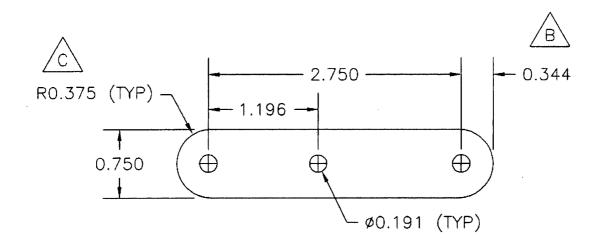




DESIGN BW	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
CHECKED	APPROVED	DRAWING NO. REV. C				
#	<b>-</b> ##	D2366 SHEET 1 OF 1				
DATE		TITLE SCALE				
00.04.24		LOCK HANDLE 1:1				
Α	95.02.20	NEW ISSUE				
В	96.06.10	R0.50 WAS R0.354; 0.344 WAS 0.300				
	00.04.04	DO 375 WAS DO 50				







SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

MATERIAL: AISI 304/316 SS 0.040 THICK TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSION ARE INCHES

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DART AEROSPACE LTD	Work Order:	37431
Description: LOCK HANDLE	Part Number:	09366
Inspection Dwg: D 3366 Rev: C		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
\$ .191	100,-200,+	,194	*	·		
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1.196	4- 010		*			
2.750	7- ,010	2.751	<b>y</b>			
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Measured by:	Audited by:	Prototype Approval:	AllA
Date: 8-2-2(	Date: 10602-25	Date:	
			. /

Rev	13-4-			· /
nev	Date	Change	Revised by	Approved
A 1			11911000 27	1 4 1 2 2 2 2 2 2 2
A		New Issue	KJ/JLM	
			1/0/0/LIVI	

